

Date: Wednesday, 21/01/2009 11:29:49 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FORWARD GUIDE PLATE
 Job Number : 45011
 Estimate Number : 13353
 P.O. Number :
 This Issue : 21/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run : 44739
 Written By :
 Checked & Approved By : MF 09-01-21
 Comment : Est Rev:A 08-05-30 new issue DD verified by:ec

Part Number : D358917
 Drawing Number : D3589 REV B PRELIM
 Project Number : N/A
 Drawing Revision : B PRELIM
 Material :
 Due Date : 21/01/2009 Qty: 4 Um: Each

POSITIVE RECALL

Additional Product

PRELIMINARY ISSUE

Job Number:



09.01.22 For Rev# 09-502P

Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 Sheet .063



MAT NOT PULLED



Comment: Qty.: 0.0128 sf(s)/Unit Total : 0.0512 sf(s)

304/316 .063 Sheet

batch: 109057 HB 9-1-22

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: PREProg Rev: LIM

HB 9-1-22

2-Deburr if necessary

M-1

09/01/22

(10X)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 9-1-22

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING APPROVAL

09.01.22

(10X)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 121

MF 09-02-18

Date: Wednesday, 21/01/2009 11:29:49 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD GUIDE PLATE

Job Number: 45011

Part Number: D358917

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/17 *AF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mk 09-01-20

POSITIVE RECALL

EFFECTIVE 09.01.17 AUTH LL

RELEASED 1 DATE 09.02.17

| | |
|--|------------------------------|
| DART AEROSPACE LTD | Work Order: 45011 |
| Description: FORWARD | Part Number: D3589-17 |
| Inspection Dwg: D3589-17. Rev: PRE LIMA | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

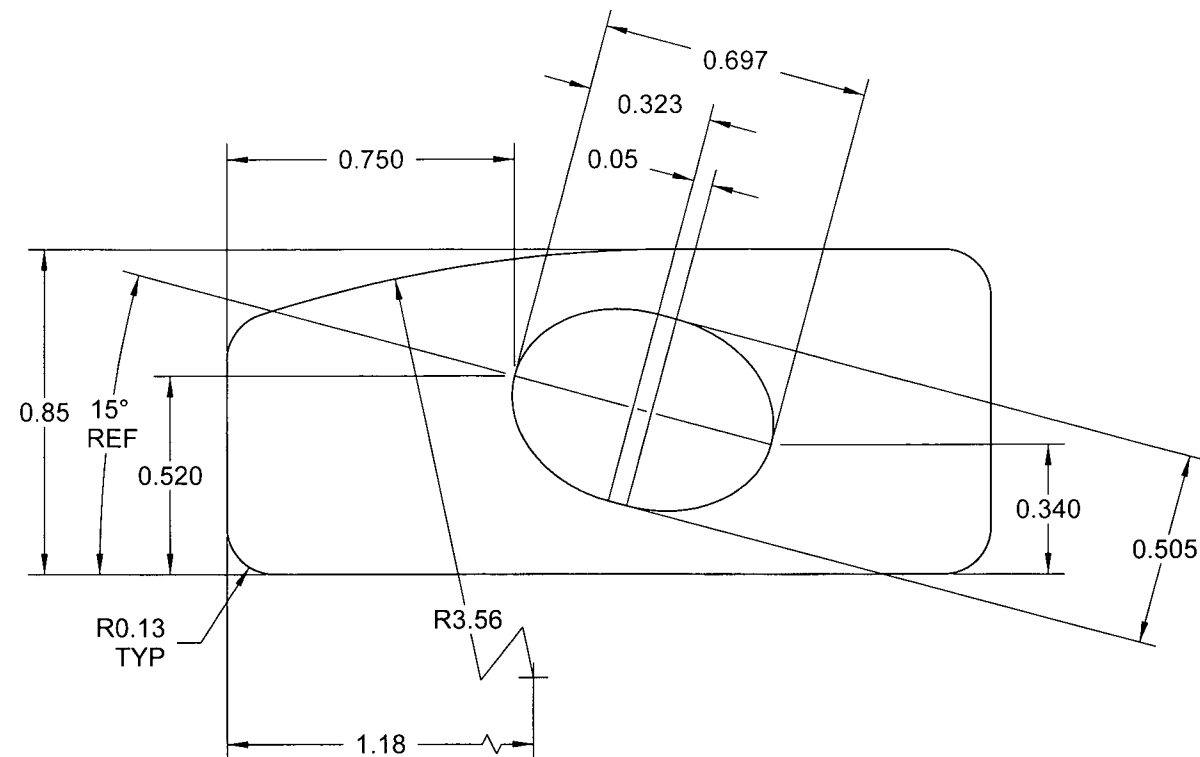
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| Measured by: | BB |
| Date: | 9-1-77 |

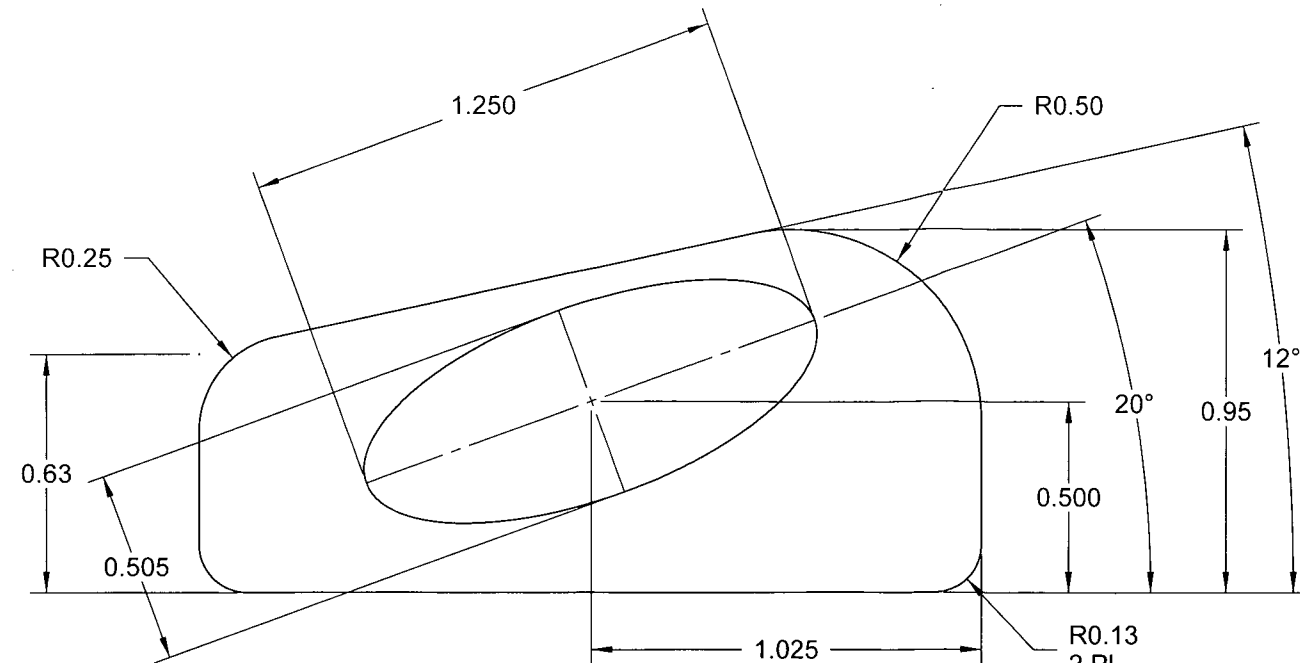
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| Audited by: | |
| Date: | 09.01.22 |

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|----------------------------|--|
| Prototype Approval: | |
| Date: | |

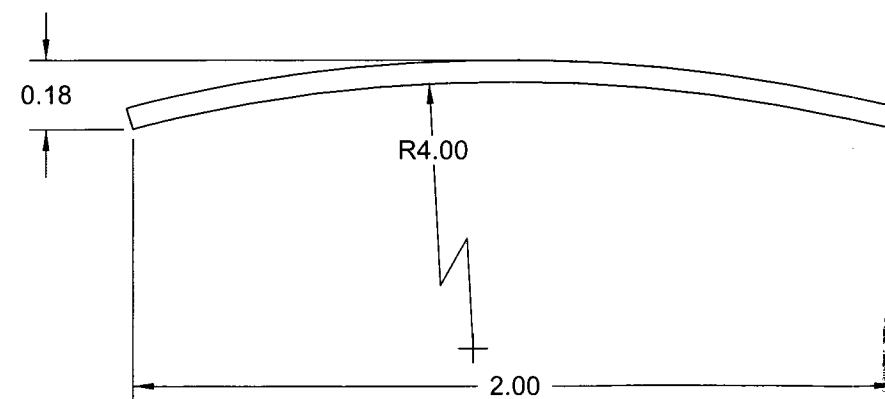
| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |



D3589-17 FORWARD GUIDE PLATE



D3589-19F AFT GUIDE PLATE FLAT PATTERN



D3589-19 AFT GUIDE PLATE
(MAKE FROM D3589-19F)

PRELIMINARY ISSUE

09.01.21 PER
RCN# 09-502 P

45011

D3589-17/-19/-19F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs EACH

| | | | |
|------------|--------------------|--|--------------|
| DESIGN | <i>[Signature]</i> | DART AEROSPACE LTD | |
| DRAWN | <i>[Signature]</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>[Signature]</i> | D3589 | SHEET 8 OF 8 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | | LATCH ASSEMBLY | NTS |
| DATE | 08.06.25 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

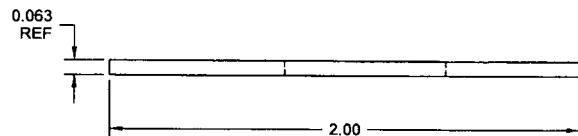
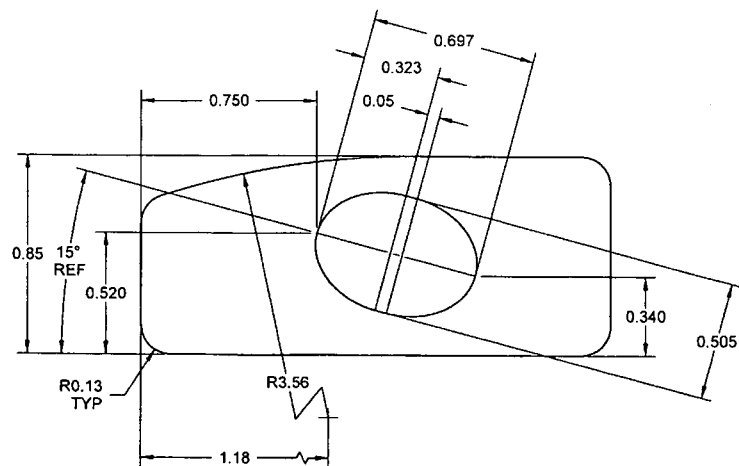
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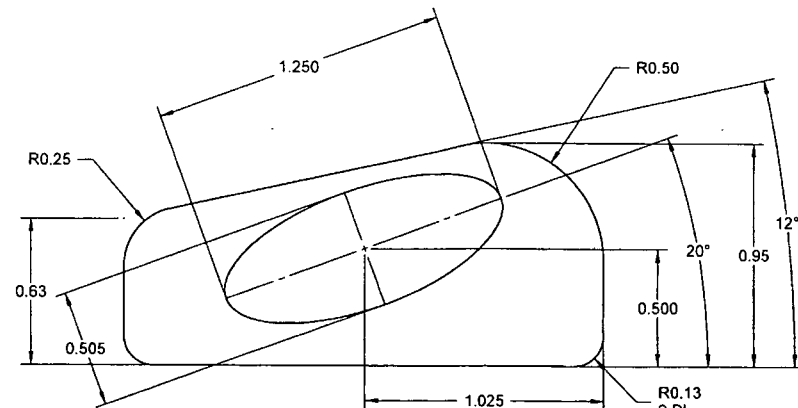
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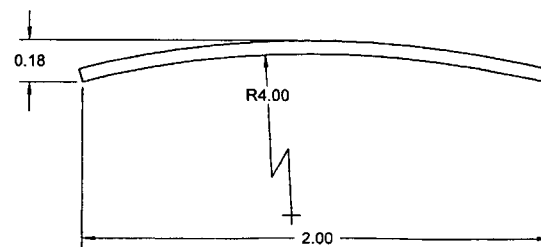
A



D3589-17 FORWARD GUIDE PLATE



D3589-19F AFT GUIDE PLATE FLAT PATTERN



D3589-19 AFT GUIDE PLATE
(MAKE FROM D3589-19F)

RELEASED
09/02/05

D3589-17/-19/-19F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
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| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>[Signature]</i> | D3589 | SHEET 8 OF 8 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
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